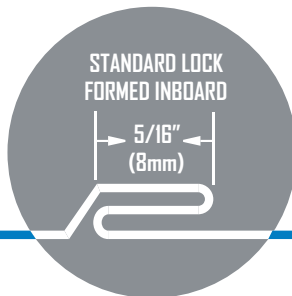




FORMMASTER P20RF - SPECIFICATIONS

- **Capacity :** 20 to 24GA (0.5~1.0mm). Uses approximately 1" (25mm) of material.
- **Depth of Pocket :** 5/16" (8mm) Width of hammer over edge adjustable up to 3/8" (9.5mm).
- **Speed :** 26 feet (8 meters) per min.
- **Motor :** 1 HP 3 PHASE A C Motor. Manual Switch.
- **Drive :** V belt.
- **Feature :** All steel forming head, hardened & ground shafts. Hardened alloy steel forming rolls, machine cut gears & needle roller bearing throughout.
- **Dimensions :** 39.5" (1000mm) x 31.5" (800mm) X 19.5" (500mm).
- **Shipping Weight :** Approximate 125 kgs.



FORMMASTER_P20RF rolling heads are manufactured using precision machined components consisting of hardened & ground shafts running in needle roller bearings, a hardened gear train, hardened & blackened alloy steel rolls for corrosion resistance.

These heads are supported on aesthetically pleasing cabinet made from heavy gauge steel. The Pittsburgh lock seam rolls are fitted between side plates. The machine is provided with outboard extension shafts on to which axillary rolls can be fitted.



Optional auto-guide power flanging attachment

OPTIONAL ROLLS MOUNTED ON OUTBOARD SHAFTS

Rolls				
	Right Angle Flange Rolls	Double Seam Rolls	Drive Cleat Rolls	Flange Attachment
Capacity	20-24Ga	20-24Ga	20-24Ga	20-24Ga
Approx. Material Used	Upto 3/8" (9.5mm)	1" (25mm)	2-1/8" (54mm)	Upto 3/16" (5mm)
Size	Upto 3/8" Height (9.5mm)	3/8" Seam (9.5mm)	1-1/8" Width (28mm)	Upto 3/16" Height (5mm)

MANUFACTURED BY:



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